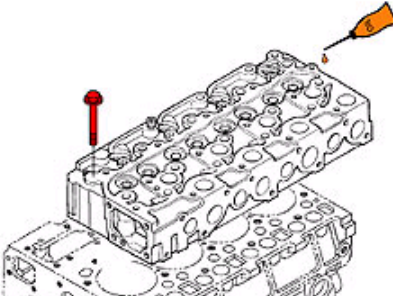
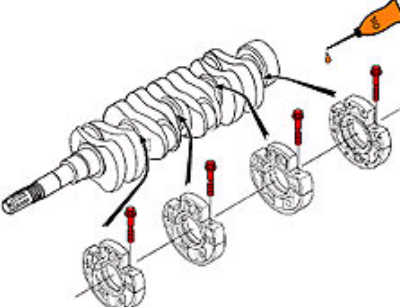
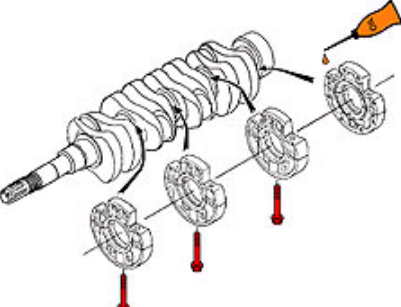
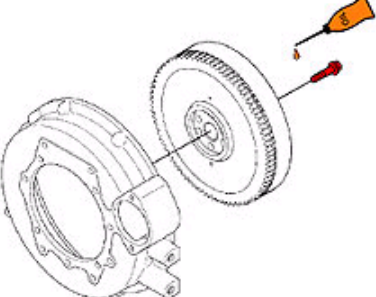
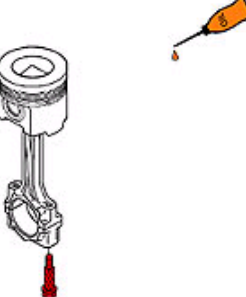
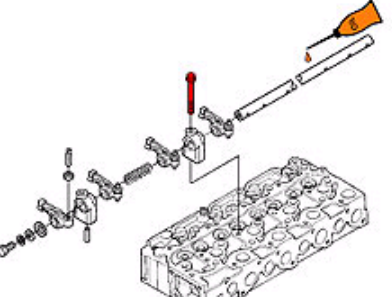




TIGHTENING TORQUES

Special Tightening Torques DH850, D850, D950, V1100, V1200

For "*" marked screws, bolts and nuts on under table, apply engine oil to their threads and seats before tightening.

					
Head Bolts & Nuts		Main Bearing		Main Bearing Case Bolts	
DH850	48 to 51 ft-lbs	DH850	15 to 17 ft-lbs	DH850	22 to 25 ft-lbs
D850					
D950					
V1100					
V1200					
					
Flywheel Bolts		Con Rod Bolts (Big Ends)		Rocker Arm Bracket Studs	
DH850	40 to 43 ft-lbs	DH850	20 to 22 ft-lbs	DH850	13 to 15 ft-lbs
D850					
D950					
V1100					
V1200					



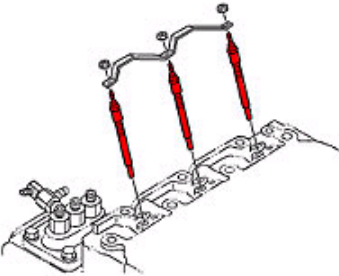
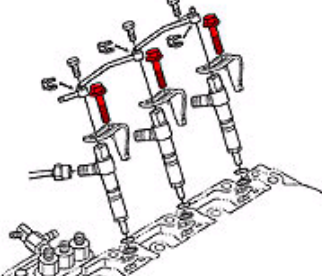
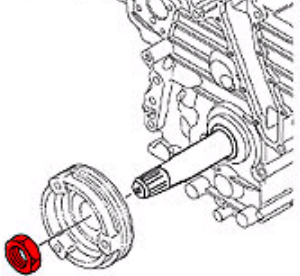
KUBOTA PARTS
1-855-586-2727 , 732-266-3091



TIGHTENING TORQUES

Special Tightening Torques DH850, D850, D950, V1100, V1200

For " * " marked screws, bolts and nuts on under table, apply engine oil to their threads and seats before tightening.

					
Glow Plugs Drain Plugs		Nozzle Holders		Crankshaft Nut	
DH850	15 to 18 ft-lbs 29 to 36 ft-lbs	DH850	22 to 36 ft-lbs	DH850	101 to 116 ft-lbs 102 to 115 ft-lbs
D850					
D950					
V1100					
V1200					

General Tightening Torques

Screw and bolt material grades are shown by numbers punched on the screw and bolt heads.

Prior to tightening, be sure to check out the numbers as shown below.

None or 4 : Standard grade

7 : Special grade

Nominal Diameter	Standard Grade	Special Grade
M6	7.9 to 9.3 N m 0.80 to 0.95 kgf m 5.8 to 6.9 ft-lbs	7.9 to 9.3 N m 0.80 to 0.95 kgf m 5.8 to 6.9 ft-lbs
M8	7.9 to 9.3 N m 0.80 to 0.95 kgf m 5.8 to 6.9 ft-lbs	7.9 to 9.3 N m 0.80 to 0.95 kgf m 5.8 to 6.9 ft-lbs
M10	7.9 to 9.3 N m 0.80 to 0.95 kgf m 5.8 to 6.9 ft-lbs	7.9 to 9.3 N m 0.80 to 0.95 kgf m 5.8 to 6.9 ft-lbs
M12	7.9 to 9.3 N m 0.80 to 0.95 kgf m 5.8 to 6.9 ft-lbs	7.9 to 9.3 N m 0.80 to 0.95 kgf m 5.8 to 6.9 ft-lbs